

Installation Instructions | Cast-In Place Window Systems



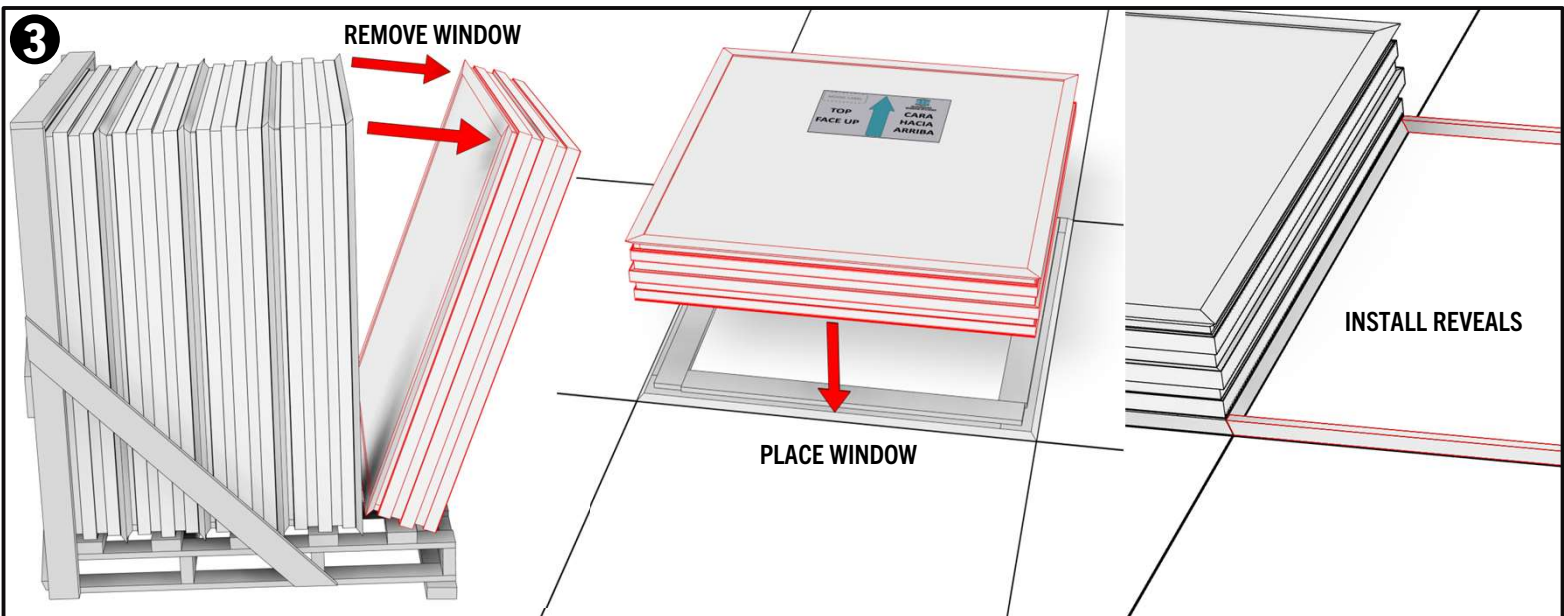
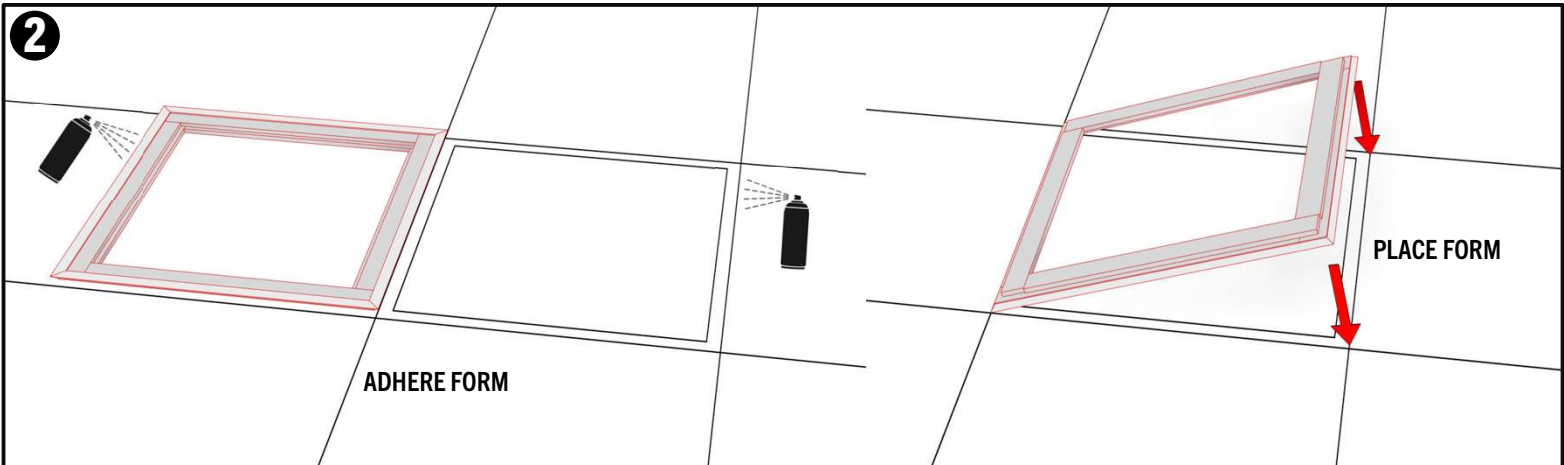
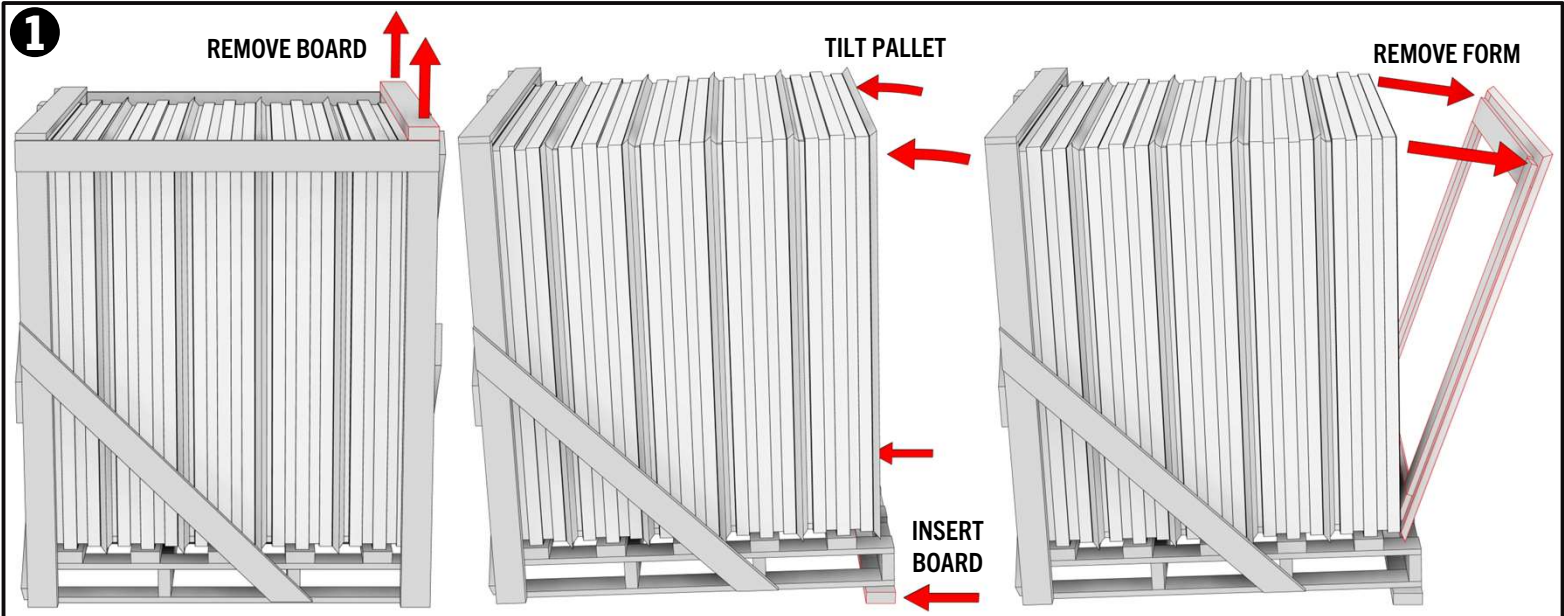
⚠ Safety and Handling

- Always wear personal protective equipment.
- Store product in a safe location.
- Use proper lifting techniques and/or equipment while moving and placing the product.

⚠ CAUTION

- Caution product is heavy.
- Caution when handling glass.
- Caution working at elevated heights.

Read instructions completely before installation.
Failure to follow these guidelines will forfeit all IWS warranty coverage, written or implied.



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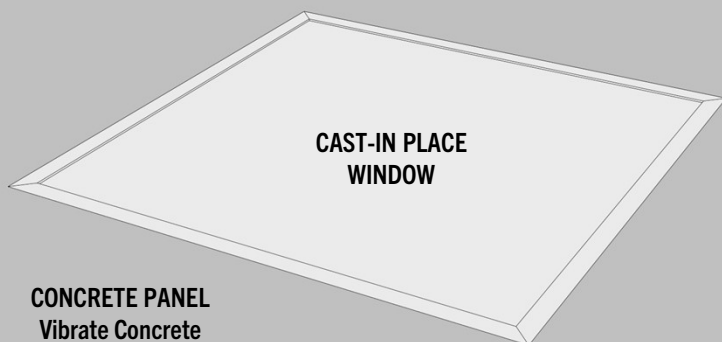
Integrated Window Systems, LLC
1-800-613-8148

Contact your IWS representative
for questions.

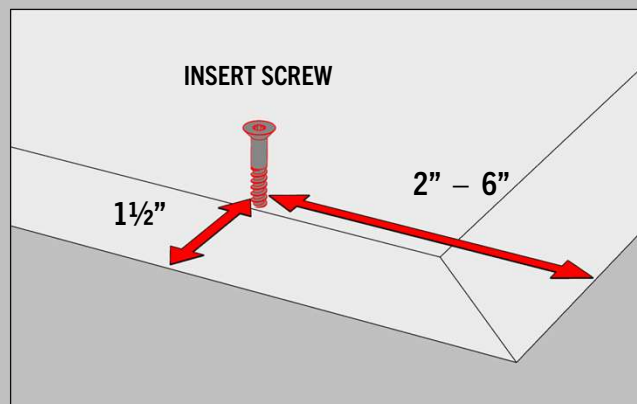
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After concrete panel is poured

Remove top form just before tilting panel



CONCRETE PANEL
Vibrate Concrete
Around Window

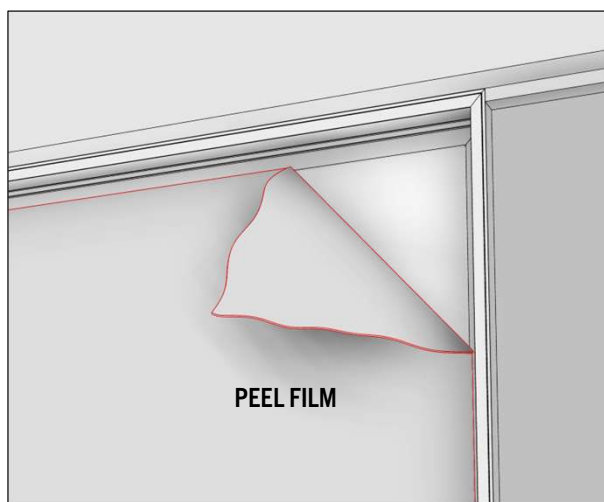


PRY SCREW

PRY FORM

5

After panels are painted



Actions to 'Do'

- Do inspect product for damages upon receipt.
- Do vibrate concrete around window frame.
- Do remove top form before tilting panel.
- Do remove bottom form, if it does not stay on casting slab after tilting panel.

Actions to 'Do Not'

- Do Not remove top form before placing concrete.
- Do Not use power trowel on product.
- Do Not remove protective film and tape before walls are painted.
- Do Not clean tinted or coated glass in direct sunlight.
- Do Not use scrapers or razor blades for cleaning glass.

Handling and Storage

- Always store units vertically.
- Do Not store units flat or stack units or crates.
- Always store units in a clean dry well-ventilated area, protected from the elements.



PATENTED
PROCESS